

Work Order ID 64942

Tuesday, January 04, 2011 12:42:49 PM

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Item ID: D412-698-023

Accept

Revision ID:

Item Name: Automatic Door Opener, LH/RH

Start Date: 1/4/2011 Start Qty: 4.00

Required Date: 1/7/2011 Req'd Qty: 4.00

Reference:

Approvals:

Process Plan:

Date:

11-01-14

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN D412-698

Rev E

100

0.00



DC

DOCUMENT CONTROL

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-698-023

CHG002

Sub 104

CK for BG 11/01/14

110

0.00



Packaging

Pick Kit

Memo

0.00

Packaging

11/1/14 42 SP

120

0.00



QC

QC4- 100% Inspect kits for completeness

Memo

0.00

Quality Control

Sub 104

T4

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Item ID: D412-698-023

Accept



Setup Start



Revision ID:

Stop



Item Name: Automatic Door Opener, LH/RH

Start Date: 1/4/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 1/7/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00				11/1/4 SF			(4.2)
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-698-023 Location: <u>10</u> PPP Rev: <u>B</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

OK 11/01/04

ME
11-02-04

Picklist Print

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Work Order ID: 64942

Parent Item: D412-698-023

Parent Item Name: Automatic Door Opener, LH/RH

Start Date: 1/4/2011

Required Date: 1/7/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A New Issue 07-07-12 JLM
IPP rev B ecn 1207 08.07.03 EC verified by:LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S 24 AN960JD516L Washer	NAS1149D0516J	Purchased	No			120	Each	73.0000	2	8		11/1/4 SP	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST347				73					
				112466				73		8			
S 4 D3552-11 Door Prop		Manufactured	No			120	Each	7.0000	1	4		11/1/4 SP	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST272				7					
				63927				7		4			
S 4 D3594-043 Floor Doubler Assembly, LH		Manufactured	No			120	Each	12.0000	1	4		11/1/4 SP	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST234B				12					
				53712				4					
				64084				8					
S 4 D3594-044 Floor Doubler Assembly, RH		Manufactured	No			120	Each	11.0000	1	4		11/1/4 SP (40)	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST				1					
				57746				1					
				ST234B				10					
				64085				10					

Picklist Print

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Work Order ID: 64942

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Parent Item Name: Automatic Door Opener, LH/RH

Start Date: 1/4/2011

Required Date: 1/7/2011

Start Qty: 4.00

Required Qty: 4.00

D3594-5 Manufactured No

120 Each 18.0000

Door Doubler

Location

Loc Qty

Loc Code

ST234A

18

58968

4

64086

14

D3622-1 Manufactured No

120 Each 15.0000

Ball Stud

Location

Loc Qty

Loc Code

ST070

15

63928

15

MS20426AD4-4 Purchased No

120 Each 3,282.000

Rivet

Location

Loc Qty

Loc Code

ST316

252

15541

252

ST317

3030

116188

3030

MS21073L5 Purchased No

120 Each 70.0000

nut plate

Location

Loc Qty

Loc Code

ST303

70

113660

70

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Shop Packet Print

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REFERENCE ONLY**7.0 PARTS LIST - PILOT DOOR MODIFICATION KITS**

Qty -015	Qty -023	Part Number	Description
X		D412-698-015	DOOR SUPPORT KIT
	X	D412-698-023	AUTOMATIC DOOR OPENER KIT
2		D3200-1	DOOR POST BLOCK
2		D3200-3	DOOR WEDGE
2		D3201-1	DOUBLER
1		D3201-3	ANGLE
1		D3201-4	ANGLE
	1	D3552-11	GAS SPRING
	1	D3594-5	DOOR DOUBLER
	1	D3594-043	FLOOR DOUBLER ASSEMBLY, LH
	1	D3594-044	FLOOR DOUBLER ASSEMBLY, RH
	2	D3622-1	BALL STUD
	1	MS21073L5	ANCHOR NUT
	2	MS20426AD4-4	RIVET
12		AN960JD10L	WASHER
	2	AN960JD516L	WASHER
12		MS21042L3	NUT (OR MS21042-3)
12		MS24693-S277	SCREW

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Revision: E

Date: 08.05.01